

# VISION ENGINEERS

# COMPANY PROFILE

# INDUSTRIAL VALVES MANUFACTURER

WWW.VISIONVALVES.COM 020-65202300



PNEUMATIC ROTARY VALVES	2 WAY, 3 WAY & 4 WAY BALL VALVE SPHERICAL DISC VALVE
Δ.	WAFER TYPE & DOUBLE FLANGE BUTTERFLY VALVE
PNEUMATIC LINEAR VALVES	2 WAY & 3 WAY THERMIC FLUID CONTROL VALVE
	ANGLE TYPE CONTROL VALVE
	MIXING DIVERTING CONTROL VALVE
	KNIFE EDGE GATE VALVE
	PINCH VALVE
ELECTRICAL / MOTORISED ROTARY VALVES	2 WAY, 3 WAY & 4 WAY BALL VALVE
	SPHERICAL DISC VALVE
	WAFER TYPE & DOUBLE FLANGE BUTTERFLY VALVE
ELECTRICAL / MOTORISED LINEAR VALVES	2 WAY & 3 WAY THERMIC FLUID CONTROL VALVE
	ANGLE TYPE CONTROL VALVE
	MIXING DIVERTING CONTROL VALVE
	KNIFE EDGE GATE VALVE
	PINCH VALVE
SOLENOID VALVES	PULSE JET VALVE / DUST COLLECTOR
	DIAPHRAGM SOLENOID VALVE
	LOW PRESSURE SOLENOID VALVE
	HIGH PRESSURE SOLENOID VALVE
	STEAM SOLENOID VALVE
	TIMER OPERATED AUTO DRAIN VALVE
	TIMER OPERATED SOLENOID VALVE



HEAVY DUTY PNEUMATIC CYLINDER	REGULAR CYLINDER
	DOUBLE ENDED CYLINDER
	POWER CYLINDER
	SPECIAL CYLINDER
MANUAL VALVES	PRESSURE REDUCING VALVE
	HIGH PRESSURE NRV
	DISC CHECK VALVE PN40
	WAFER TYPE CHECK VALVE
	ROTO SEAL COUPLING
	2 WAY, 3 WAY & 4 WAY BALL VALVE
	SPHERICAL DISC VALVE
	WAFER TYPE & DOUBLE FLANGE BUTTERFLY VALVE
	THERMIC FLUID CONTROL VALVE
	ANGLE TYPE CONTROL VALVE
	MIXING DIVERTING CONTROL VALVE
	KNIFE EDGE GATE VALVE
	PINCH VALVE
PNEUMATIC ACCESSORIES	NAMUR SOLENOID VALVE
	MICRO LIMIT SWITCH
	PNEUMATIC POSITIONER
	AIR FILTER REGULATOR & LUBRICATOR
	MOISTURE SEPARATORS
	OIL REMOVER FILTER
	AIR FILTER REGULATOR
	PNEUMATIC FITTINGS
	PU PIPES ALL SIZES

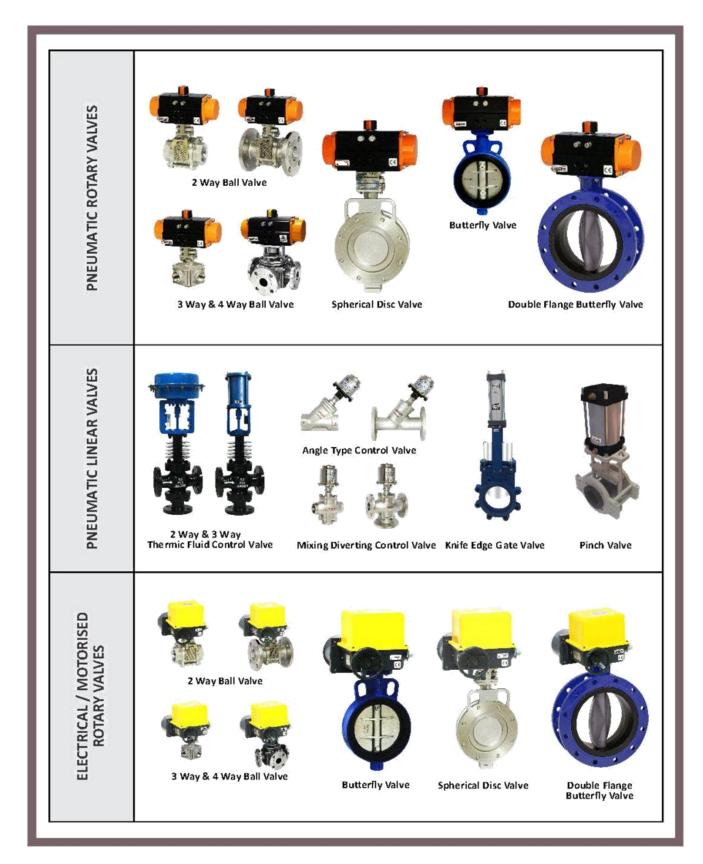
## **PRODUCT RANGE**



### We Supply:

- Valve Manually Operated, Pneumatically Operated & Electrically Operated
- Rotary & Linear Operation in Pneumatic & Electrical Actuator Operated Valves
- Modulating Valves 4 ~ 20 amp in Pneumatic & Electrical Operation
- · Valves for application like Air, Water, Oil, Gas, Steam, Chemical & Vacuum
- Valve for pressure up to 250 Kg/Cm<sup>2</sup> & for temperature up to 600 °C
- Valves in Screwed, Socket Weld, Triclover, flange 150#-300#-600#-800#-1500#
   End Connection
- Pneumatic Heavy Duty Cylinder BORE size up to 500mm & STROKE length up to 3000mm
- Valves for special purpose machine & critical application
- Valves in MOC like Cast Iron, Cast Steel, CF8, CF8M, CF3M, FORGED STEEL and any metal for special application.
- Valves in Nitrile, EPDM, TEFLON, GFT & Metal to Metal Seats
- Complete range of Pneumatic Accessories & Fittings
- Complete solution for pneumatic & electrical solution including programming







ELECTRICAL / MOTORISED LINEAR VLAVES



2 Way & 3 Way Thermic Fluid Control Valve



Knife Edge Gate Valve



SOLENOID VALVES



Pulse Jet Valve / **Dust Collector** 



Diaphragm Solenoid Valve



Low Pressure Solenoid Valve



**High Pressure** Solenoid Valve



Timer Operated **Auto Drain Valve** 

HEAVY DUTY PNEUMATIC CYLINDERS



Regular Cylinder



BSH Cylinder



SM Cylinder

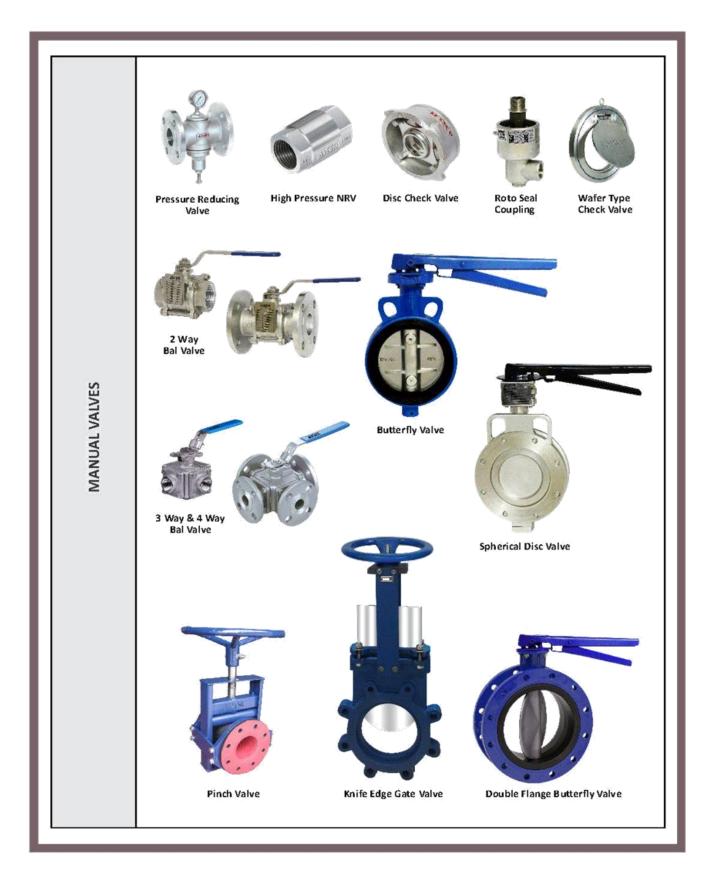


Double Ended Cylinder



Power Cylinder









## **TESTING FACILITIES**



"VISION" is well equipped with testing facilities to thoroughly check product suitability to the design & performance requirement. Major facilities are in-house and we outsource special tests.

### **VALVE AUTOMATION:**

### **Routine Pneumatic Actuator Test**

Leakage Test Operating Test Min. Operating Pressure

### Type Test

Torque out Put Test Cycle Test Response Time Test

### **Special Test**

Radiation & LOCAL Qualifications Helium Leak Detection Test Vibration Test Seismic Qualification as per IEEE 323, 344 & 383

### Valve Automation Systems

Seat Leak Test
Pneumatic Operating Pressure Test with Valve on Hydro Pressure
4 to 20 Operation & Feedback testing
2 No + 2 NC Feedback & Report test

### **Testing Arrangements**

Hydro Testing Bench – 2 Nos.

Pneumatic Testing Bench – 3 No.

Hydro Pneumatic Testing Bench – 1 No.

Feedback Reporting Test Bench – 1 No.

Coil Testing – 1 No.

## MANUFACTURING PROCESS



### **RAW MATERIAL:**

We procure all raw material from our approved vendors. In the manufacturing process we require steel casting of various grades, stainless steel round bars, stainless steel pipes, forging, hardware, gaskets, paint & packing material.

### QUALITY ASSURANCE:

All raw materials are checked by our internal quality assurance department prior to infusion into the manufacturing process. Only approved material is sent for electro plating and then maintained in store.

#### MACHINING:

The raw material is issued to the machine shop as per schedule from administration. Machined valve parts are examined as per machining drawing from design department. Machining is done on CNC & lathes and drilling is done on drilling machine with the help of jigs fixtures for uniformity and interchangeability.

### ASSEMBLY & IN PROCESS TESTING:

Hydrostatic test is done on valve body dimensionally and visually approved components and then all approved material is sent to fitting / assembling unit. Valve assembly is done, duly handled with care so that there are no scratches on the machining surface and again are sent for hydro – pneumatic leakage test with theory of zero tolerance.

### FINISHING / PAINTING:

On cast steel products, one coat of corrosion resistant primer (red oxide) is sprayed and if any uneven surface is observed a high temperature putty is used, after which selected colours for different type of valves are sprayed twice for superior surface look.

### FINAL INSPECTION:

Final inspection is done by our Quality Assurance Department whose responsibility now is to co-relate and check all records relating to the valve concerned.

### PACKING:

In packing department all the valves are covered with polythene bags air bubbles and placed into wooden case, with a bed of paper waste for non-damage of valves.

### DISPATCH:

Dispatch department checks all the details mentioned in the packing note, invoice and purchase order and send parcel to the transport.



# BANK DETAILS OF VISION ENGINEERS

A/C NO.9412431891

# IFSC CODE.KKBK0000725 KOTAK MAHINDRA BANK CHINCHWAD BRANCH

**GST NO: 27AANFV5005F1Z5** 

PAN NO: AANFV5005F

ADDRESS SWAPNANAGRI, SHOP NO 104, OPP ANNA MAGAR STADIUM NEHRU NAGAR PIMPRI PUNE - 411018

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### LIST OF MACHINERY



### **PLANT**

- 1) COVERED AREA 800 SQUARE YARD
- 2) UNCOVERED AREA 350 SQURE YARD
- 3) CONNECTED LOAD 45 K.W

### LIST OF MACHINERY

### A) CNC

- 1) ACE MICROMATIC MODELSUPER JOBBER LM 500 TURNNING CENTER 1 No. (FANUC OITD MATE)
- 2) ACE MICROMATIC MODELSUPER JOBBER LT20 C TURNNING CENTER- 1 No. (FANUC OITD MATE)
- 3) PRIDE MACHINE TOOLS MODEL DHANUS-12 TURNNING CENTRE 1 No. (FANUC OITF)
- 4) PRIDE MACHINE TOOLS MODEL PARAM-350 TURNNING CENTRE 1 No. (FANUC OITF)

### B) LATHE TURNNING MACHINES

- 1) 18" HIEGTH CENTER LATHE (HEAVY DUTY) 1 No.
- 2) 15" HIEGTH CENTER LATHE (HEAVY DUTY) 1 No.
- 3) 10" HIEGTH CENTER LATHE (HEAVY DUTY) 1 No.
- 4) 8" HIEGTH CENTER LATHE (HEAVY DUTY) 3 No.
- 5) 4" HIEGTH CENTER LATHE (HEAVY DUTY) 6 No.

### C) DRILL MACHINES

- 1) RADIAL DRILL MACHINE 1" 1 No.
- 2) DRILL MACHINE 3/4" 2 Nos.
- 3) DRILL MACHINE 1"- 2 Nos.
- 4) DRILL MACHINE 1 1/2"- 1 No.

### D) OTHER MACHINES

- 1) ELECTRIC WELDING MACHINE
- 2) ARGON WELDING MACHINE (TOSHIBA INVERTER 01 SET WELDING MACHINE)
- 3) AIR COMPRESSORS 3 Nos.

### E) TESTING ARRANGEMENTS

- HYDRO TESTING BENCH 1 No.
- 2) PNEUMATIC TESTING BENCH 3 No.
- 3) HYDRO PNEUMATIC TESTING UNIT 1 No.
- 4) ELECTRICAL TESTING UNIT 1 No.